

Product Specification [产品规格书]:	Document No	PS-HRS-1256-01
Subject [主题]: 1.25mm Pitch HRS-1256 Series Connector Specification	Date Issued	2020/05/13
	Date Revised	2020/05/13
	Version	A

This specification is referred to the 1.25mm series wire to board connector

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【1.适用范围 Scope】

此种规格包括 1.25mm Pitch HRS-1256 Series 连接器规格说明。
This Specification Covers the 1.25mm Pitch HRS-1256 Series Connector Specification.

【2.规格与料号 Spec and Part number】

规格内容 Specification	产品料号 Production No.
端子/Terminal	HRS-1256TF-HXXX-XXX
胶壳/Housing	HRS-1256HM-2*XX-N0BBH01F
针座/Wafer	HRS-1256WV-2*XX-XXXXX

【3.材质与表面处理 Disposal of Material and surface】

规格内容 Specification	材 质 Materials	表面处理 Disposal of Surface
端子/Terminal	高导铜(C18400)/ High conductivity copper	Nickel: Over 50μ" . Matte Tin: Over 100μ" .
胶壳/Housing	PA66	UL 94V-0
针座/Wafer	Base	High Temperature Plastic UL 94V-0
	PIN	黄铜(C2680)/Brass or High conductivity copper Gold Plated / Over 50μ" Nickel

(上述参数请以工程图为准/Please Refer to the Project drawing for the above Specification)

【4. 额定等级 Ratings and applicable wires】

项 目【Item】	规 格【Standard】
额定电压 Rated Voltage (Max.)	100V
额定电流 Rated Current (Max.)	2.8A
使用温度范围 Ambient temperature Range	-25℃~+85℃
适用线径 Applicable wire insulation O.D	AWG #28~26 Insulation O.D. 0.90mm(Max.)

【 *升温时含端子.Including terminal temperature rise. 】

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【5.性能 PERFORMANCE】

5-1. 电气的性能 Electrical Performance.

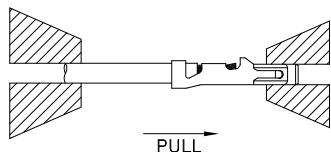
项 目 【Item】	条 件 【Test Condition】	规 格 【Requirement】
5-1-1 接触阻抗 Contact Resistance	公母配合,开放电压 20mV 以下,电流 10mA 检测连接器 A~B 区. Mate connectors, measure by dry circuit, 20mV MAX, 10mA. (Based upon EIA-364-06A).	Initial: 20 milliohms Max. After Test: 40 milliohms Max.
5-1-2 绝缘阻抗 Insulation Resistance	公母配合,在相邻端子,端子与地片之间,使用 100V 的直流电,检测连接器. Mate connectors, apply 100V DC between adjacent terminal or ground. (Based upon EIA-364-21B / MIL-STD-202 Method 302 Cond.B)	500 Megohms Min.
5-1-3 耐电压 Dielectric Strength	公母配合,在相邻端子,端子与地片之间,使用 250V 的交流电 1 分锺,检测连接器. Mate connectors, apply 250V AC for 1 minute between adjacent terminal or ground. (Based upon EIA-364-20A / MIL-STD-202 Method 301)	不出现中断等情况 No Breakdown and Flashover
5-1-4 铆线后端子接触 阻抗 Contact resistance on crimped portion	铆线后之端子,开放电压 20mV 以下,电流 10mA 检测连接器. Crimp the applicable wire on to the terminal measure by dry circuit 20mV MAX, 10mA.	10 milliohms Max.

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5-2. 机械的性能 Mechanical Performance.

项 目 【Item】		条 件 【Test Condition】	规 格 【Requirement】
5-2-1	插拔力 Insertion & withdraw Force	以每分钟 25.4±3mm 的速率插入和拔出。 Insert and withdraw Connectors at the speed rate of 25.4±3mm/minute.	参照第 6 项 Refer to paragraph 6
5-2-2	端子保持力 Terminal/ Housing Retention Force	以每分 25.4±3mm 的速率,将端子从 Housing 内 轴向拔出的力量。 Apply axial pull out force at the speed rate of 25.4±3mm/minute on the terminal assembled in the housing.	9.8N {1.0kgf} Min.
5-2-3	端子插入力 Terminal Insertion Force	铆线后之端子插入 Housing 所需最大力量。 Insert the crimped terminal into the housing.	9.8N {1.0kgf} Max.
5-2-4	Pin 针保持力 Pin Retention Force	以每分 25.4±3mm 的速率,将 PIN 针从 Wafer 内 轴向拔出的力量。 Apply axial push force at the speed rate of 25.4±3mm/minute.	8.8N {0.90kgf} min.

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5-2-5 端子压着强度 Tensile strength (Crimped connections)	固定铆线后的端子，使电线与端子分离时所需的最小力量。 Fix the crimped terminal, apply axial pull out force on the wire. (Do not crimp insulation part).	AWG# #26 #28
		Spec.kgf. Min. 1.5 1.0
		Note> As for unspecified wire sizes in this specification define values with clients

5-3. 环境性能及其它 Environmental Performance and Others.

项 目 【Item】	条 件 【Test Condition】	规 格 【Requirement】
5-3-1 重复插拔 Repeated Insertion/ Withdrawal	以每分钟不超过 10 次的速率,将公母插拔 30 次。 When mated up to 30 cycles repeatedly by the rate of 10 cycles per minute.	接触阻抗 Contact Resistance 40 milliohms Max.
5-3-2 温升测试 Temperature Rise	温升测试: 公母连接器配合后, 加载额定电流直到温度上升到稳定状态, 然后再测量温升 (EIA364-70,Method 1) Mating connectors shall be energized at rating current until thermal stability is achieved, and then measured the temperature rise. (EIA364-70,Method 1)	温升测试 Temperature rise 30℃ Max.
5-3-3 振动测试 Vibration test	振幅: 1.5mm P-P 时间: 10~55~10 HZ in 1 minute 持续时间: 每轴向 2 小时 Amplitude: 1.5mm P-P Sweep time: 10~55~10 HZ in 1 minute Duration: 2 hours in each X.Y.Z axials. (Based upon EIA-364-28B/MIL-STD-202 Method 213B Cond.A)	外观 Appearance 无异状 No Damage
		接触阻抗 Contact Resistance 40 milliohms Max.
		瞬断 Discontinuity 1 micro-second Max.
5-3-4 冲击测试 Shock test	在 X.Y.Z 上 6 个方向上,以 490m/s ² (50g 的力量)冲击下各 3 回.490m/s ² {50G}, 3 strokes in each X.Y.Z. axes. (Based upon EIA-364-27B/MIL-STD-202 Method 213B Cond.A)	外观 Appearance 无异状 No Damage
		接触阻抗 Contact Resistance 40 milliohms Max.
		瞬断 Discontinuity 1 micro-second Max.

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5-3-5	耐热性 Heat Resistance	85±2℃,96 hours. (Based upon MIL-STD-202 Method 108A Cond.A)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	40 milliohms Max.
5-3-6	耐寒性 Cold Resistance	-25±5℃,96 hours. (Based upon EIA-364-105)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	40 milliohms Max.
5-3-7	耐湿性 Humidity	温度: 40±2℃ 湿度: 90~95%(RH) 持续时间: 96 hours Temperature: 40±2℃ Relative Humidity: 90~95% Duration: 96 hours (Based upon EIA-364-31A/MIL-STD-202 Method 103B Cond.B)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	40 milliohms Max.
			耐电压 Dielectric Strength	Must meet 5-1-3
			绝缘阻抗 Insulation Resistance	100 Megohms Min.
5-3-8	温度变化 Temperature Cycling	从-55℃持续 30 分钟升至+85℃持续 30 分钟,循环 5 次. 5 cycles of: a) -55℃ 30 minutes. b) +85℃ 30 minutes. (Based upon EIA-364-32B)	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	40 milliohms Max.
5-3-9	盐水喷雾 Salt Spray	在温度 35±2℃,盐水浓度 5±1%下,盐水喷雾 12±1 小时. 12±1 hours exposure to a salt spray from the 5±1% solution at 35±2℃. (Based upon EIA-364-26B/MIL-STD-202 Method 101D Cond.B).	外观 Appearance	无异状 No Damage
			接触阻抗 Contact Resistance	40 milliohms Max.
5-3-10	焊锡附着性 Solder-ability	焊接时间:3~5 秒. 焊接温度: 245±5℃. Soldering Time: 3~5 second. Solder Temperature: 245±5℃. (Based upon EIA-364-52)	Solder Wetting	浸渍面积需 95%以上 95% of immersed area must show no voids, pin holes.
WRITTEN BY:Jova Lau			APPROVED BY:Jacky	
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5-3-11 焊锡耐热性 Solder-Resistance	焊接时间: 5~10 秒. 焊接温度: 255+5/-5℃. Soldering time:5~10 sec solder. Temperature:255+5/-5℃. (Based upon EIA-364-56A)	外观 Appearance 无异状 No Damage

【6.综合插入力及拔出力 INSERTION/WITHDRAWAL FORCE】 <Connector mating force>

PIN 数 No. of CKT	初次插入力(最大值) First Insertion (kgf Max.)	30 次拔出力(最小值) 30 th Withdrawal (kgf Min.)	PIN 数 No. of CKT	初次插入力(最大值) First Insertion (kgf Max.)	30 次拔出力(最小值) 30 th Withdrawal (kgf Min.)
2*08	2.04	0.65			

注：以上插拔次数为 30 次 Note: Insertion and Withdrawal for 30Cycles